

**Now
Offering**

NITRO BLACK & GOLD

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Lubker DISTRIBUTION, your source for **DRILLCO CUTTING TOOLS**, is now offering the **NITRO** line of Heavy Duty Jobber Drills. These Heavy Duty 135° Split Point drills get a Nitride surface treatment which provides a hard, protective layer to the drill without increasing brittleness, and is measurably harder than high speed steel. Body and clearance are **BLACK & GOLD** surface treated for maximum lubricity.

RECOMMENDED FOR USE IN STAINLESS STEEL AND OTHER HARD METAL DRILLING

Series 400N Fractional Sizes				Series 440N Letter Sizes 'A' thru 'Z'				Series 480N # Sizes 1 thru 60							
1/16" thru 19/64" - 12 per pack 5/16" thru 1/2" - 6 per pack				'A' thru 'L' - 12 per pack 'M' thru 'Z' - 6 per pack				12 per pack							
Size	Flute Length	Overall Length	Lubker No.	Size	Flute Length	Overall Length	Lubker No.	Size	Flute Length	Overall Length	Lubker No.	Size	Flute Length	Overall Length	Lubker No.
1/16"	7/8"	1-7/8"	400N104	A	2-5/8"	3-7/8"	440N501	1	2-5/8"	3-7/8"	480N001	31	1-5/8"	2-3/4"	480N031
5/64"	1"	2"	400N105	B	2-3/4"	4"	440N502	2	2-1/2"	3-7/8"	480N002	32	1-5/8"	2-3/4"	480N032
3/32"	1-1/4"	2-1/4"	400N106	C	2-3/4"	4"	440N503	3	2-1/2"	3-3/4"	480N003	33	1-1/2"	2-5/8"	480N033
7/64"	1-1/2"	2-5/8"	400N107	D	2-3/4"	4"	440N504	4	2-1/2"	3-3/4"	480N004	34	1-1/2"	2-5/8"	480N034
1/8"	1-5/8"	2-3/4"	400N108	E	2-3/4"	4"	440N505	5	2-1/2"	3-3/4"	480N005	35	1-1/2"	2-5/8"	480N035
9/64"	1-3/4"	2-7/8"	400N109	F	2-7/8"	4-1/8"	440N506	6	2-1/2"	3-3/4"	480N006	36	1-7/16"	2-1/2"	480N036
5/32"	2"	3-1/8"	400N110	G	2-7/8"	4-1/8"	440N507	7	2-7/16"	3-5/8"	480N007	37	1-7/16"	2-1/2"	480N037
11/64"	2-1/8"	3-1/4"	400N111	H	2-7/8"	4-1/8"	440N508	8	2-7/16"	3-5/8"	480N008	38	1-7/16"	2-1/2"	480N038
3/16"	2-5/16"	3-1/2"	400N112	I	2-7/8"	4-1/8"	440N509	9	2-7/16"	3-5/8"	480N009	39	1-3/8"	2-3/8"	480N039
13/64"	2-7/16"	3-5/8"	400N113	J	2-7/8"	4-1/8"	440N510	10	2-7/16"	3-5/8"	480N010	40	1-3/8"	2-3/8"	480N040
7/32"	2-1/2"	3-3/4"	400N114	K	2-15/16"	4-1/4"	440N511	11	2-5/16"	3-1/2"	480N011	41	1-3/8"	2-3/8"	480N041
15/64"	2-5/8"	3-7/8"	400N115	L	2-15/16"	4-1/4"	440N512	12	2-5/16"	3-1/2"	480N012	42	1-1/4"	2-1/4"	480N042
1/4"	2-3/4"	4"	400N116	M	3-1/16"	4-3/8"	440N513	13	2-5/16"	3-1/2"	480N013	43	1-1/4"	2-1/4"	480N043
17/64"	2-7/8"	4-1/8"	400N117	N	3-1/16"	4-3/8"	440N514	14	2-3/16"	3-3/8"	480N014	44	1-1/8"	2-1/8"	480N044
9/32"	2-15/16"	4-1/4"	400N118	O	3-3/16"	4-1/2"	440N515	15	2-3/16"	3-3/8"	480N015	45	1-1/8"	2-1/8"	480N045
19/64"	3-1/16"	4-3/8"	400N119	P	3-5/16"	4-5/8"	440N516	16	2-3/16"	3-3/8"	480N016	46	1-1/8"	2-1/8"	480N046
5/16"	3-3/16"	4-1/2"	400N120	Q	3-7/16"	4-3/4"	440N517	17	2-3/16"	3-3/8"	480N017	47	1"	2"	480N047
21/64"	3-5/16"	4-5/8"	400N121	R	3-7/16"	4-3/4"	440N518	18	2-1/8"	3-1/4"	480N018	48	1"	2"	480N048
11/32"	3-7/16"	4-3/4"	400N122	S	3-1/2"	4-7/8"	440N519	19	2-1/8"	3-1/4"	480N019	49	1"	2"	480N049
23/64"	3-1/2"	4-7/8"	400N123	T	3-1/2"	4-7/8"	440N520	20	2-1/8"	3-1/4"	480N020	50	1"	2"	480N050
3/8"	3-5/8"	5"	400N124	U	3-5/8"	5"	440N521	21	2-1/8"	3-1/4"	480N021	51	1"	2"	480N051
25/64"	3-3/4"	5-1/8"	400N125	V	3-5/8"	5"	440N522	22	2"	3-1/8"	480N022	52	7/8"	1-7/8"	480N052
13/32"	3-7/8"	5-1/4"	400N126	W	3-3/4"	5-1/8"	440N523	23	2"	3-1/8"	480N023	53*	7/8"	1-7/8"	480N053
27/64"	3-15/16"	5-3/8"	400N127	X	3-3/4"	5-1/8"	440N524	24	2"	3-1/8"	480N024	54*	7/8"	1-7/8"	480N054
7/16"	4-1/16"	5-1/2"	400N128	Y	3-7/8"	5-1/4"	440N525	25	1-7/8"	3"	480N025	55*	7/8"	1-7/8"	480N055
29/64"	4-3/16"	5-5/8"	400N129	Z	3-7/8"	5-1/4"	440N526	26	1-7/8"	3"	480N026	56*	3/4"	1-3/4"	480N056
15/32"	4-5/16"	5-3/4"	400N130					27	1-7/8"	3"	480N027	57*	3/4"	1-3/4"	480N057
31/64"	4-3/8"	5-7/8"	400N131					28	1-3/4"	2-7/8"	480N028	58*	11/16"	1-5/8"	480N058
1/2"	4-1/2"	6"	400N132					29	1-3/4"	2-7/8"	480N029	59*	11/16"	1-5/8"	480N059
								30	1-5/8"	2-3/4"	480N030	60*	11/16"	1-5/8"	480N060

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1304 Goshen Parkway Suite 100 West Chester, PA 19380 • 610-430-8615 (P) 610-430-3588 (F)